

Work Order ID 87058

87058

Page 1

July-10-12 2:46:05 PM

Item ID: D350-616-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Deck Plate

Start Date: 7/10/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/10/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: Date: 12-02-11 Tooling: Date:

QC: Date: SPC (Y/N): Date:

Run Start ***NR1***

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D350-616 | E | | | | | | | | |

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

0.00

DAS
16

17/08/01

12/08/01

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

4x

12-7-03

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS
16

17/08/01

4x

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Revision ID:

Stop ***NS2***

Item Name: Deck Plate

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Cust Item ID:

Required Date: 7/10/12 Req'd Qty: 4.00

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D350-616-015 | | | | | | | | |
| | Location: <u>F6-023</u> | | | | | | | | |
| | PPP Rev: <u>C</u> | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

Handwritten signature/initials

Handwritten date: MCO 12/08/01
Handwritten date: MCO 12/08/01

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

Picklist Print

July-10-12 2:46:04 PM

Page 1

Work Order ID: 87058
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 7/10/12
Start Qty: 4.00

Required Date: 7/10/12
Required Qty: 4.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
IPP Rev:D Add D3494-1 05-12-05 JLM
IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
IPP Rev: 08-12-10 rev.E as per dwg DD verified by:ec

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| AN960JD10 Washer | NAS1149D0363J | Purchased | No | | | 110 | Each | 0.0000 | 10 | 40 | | | |
| D2344 Litter Deck Plate, 350 | | Manufactured | No | | | 110 | Each | 16.0000 | 1 | 4 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST224 | | 10 | | | | | | | |
| | | | | 85968 | | 10 | | | | | | | |
| | | | | ST244 | | 6 | | | | | | | |
| | | | | 81417 | | 6 | | | | | | | |
| D2348 Wearplate | | Manufactured | No | | | 110 | Each | 40.0000 | 4 | 16 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST007 | | 40 | | | | | | | |
| | | | | 84753 | | 4 | | | | | | | |
| | | | | 85611 | | 36 | | | | | | | |
| D2353 Stiffener | | Manufactured | No | | | 110 | Each | 15.0000 | 1 | | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST224 | | 9 | | | | | | | |
| | | | | 85969 | | 9 | | | | | | | |
| | | | | ST225 | | 6 | | | | | | | |
| | | | | 79474 | | 2 | | | | | | | |
| | | | | 84214 | | 4 | | | | | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 87058

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 7/10/12

Required Date: 7/10/12

Start Qty: 4.00

Required Qty: 4.00

S_M **D2364**
Deck Plate, Fwd 350 Litt

Manufactured No 110 Each 16.0000

1 **SP** 4



Location Loc Qty Loc Code

ST224 16

81422 6

85971 10

S_M **D2365**
Wearplate

Manufactured No 110 Each 34.0000

2 **SP** 8



Location Loc Qty Loc Code

ST008 34

85781 34

S_M **D2369-1**
Deck Plate Locator Brackets

Manufactured No 110 Each 15.0000

0 **SP** 8



Location Loc Qty Loc Code

ST241A 15

84224 5

85972 10

S_M **D2369-3**
Deck Plate Locator Brackets

Manufactured No 110 Each 3.0000

1 **SP** 4



Location Loc Qty Loc Code

ST241A 3

84228 3

S_M **D3494-1**
Stub Cover

Manufactured No 110 Each 8.0000

1 **SP**



Location Loc Qty Loc Code

ST224 8

81420 8

S_M **MS20426AD4-5**
Rivet

Purchased No 110 Each 4,611.0000

25 **SP** 100



Location Loc Qty Loc Code

ST317 4611

6874 4611

100 **SP** 12-7-23

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Shop Packet Print

Page 2

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 87058
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 7/10/12

Required Date: 7/10/12

Start Qty: 4.00

Required Qty: 4.00

MS20426AD4-6

Rivet

Purchased No

110 Each 1,617.0000

25

100

Location

Loc Qty

Loc Code

ST317

1617

110139

187

118510

13

119436

417

121708

1000

MS20426AD5-7

Rivet

Purchased No

110 Each 1,029.0000

6

24

Location

Loc Qty

Loc Code

ST318

1029

101340

1013

7681

16

MS20426AD5-8

Rivet

Purchased No

110 Each 1,129.0000

6

24

Location

Loc Qty

Loc Code

ST318

1129

4533

1129

MS20601-AD4W2

Rivet

Purchased No

110 Each 160.0000

15

60

Location

Loc Qty

Loc Code

ST321

115

121255

42

121283

73

ST322

45

119232

45

MS20601-AD4W3

Rivet

Purchased No

110 Each 1,767.0000

30

120

Location

Loc Qty

Loc Code

ST321

1767

114538

1767

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Shop Packet Print

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Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

July-10-12 2:46:05 PM

Page 4

Work Order ID: 87058
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 7/10/12

Required Date: 7/10/12

Start Qty: 4.00

Required Qty: 4.00

MS2104213

Nut

Purchased

No

110

Each

3,276.0000

6

24

Location

Loc Qty

Loc Code

ST300

1276

117885

32

119017

771

119075

138

121444

335

ST317

2000

122141

2000

MS24693-C273

Screw

Purchased

No

110

Each

53.0000

6

24

Location

Loc Qty

Loc Code

ST310

53

120308

25

121060

28

MS24693-C48

Screw

Purchased

No

110

Each

150.0000

22

88

Location

Loc Qty

Loc Code

ST289

50

121708

50

ST302

100

122151

100

MS35207-264

Screw

Purchased

No

110

Each

80.0000

4

16

Location

Loc Qty

Loc Code

ST294

80

121415

80

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Shop Packet Print

Page 4

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|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries

REFERENCE ONLY

| QTY - 011 | Qty - 013 | Qty - 015 | Part Number | Description |
|-----------|-----------|-----------|---------------|-------------------------------|
| X | | | D350-616-011 | Full Litter Kit |
| 1 | X | | D350-616-013 | Deck Plate and Tie Down Kit |
| | 1 | X | D350-616-015 | Deck Plate Kit |
| | | 1 | D2344 | DECK PLATE (AFT) |
| | | 4 | D2348 | WEAR PLATE (KEY WAY) |
| | | 1 | D2353 | STIFFENER |
| | 1 | | D2360 | LITTER TIE DOWN (LOCKING) |
| | | 1 | D2364 | DECK PLATE (FWD) |
| | | 2 | D2365 | WEAR PLATE (PIP PIN) |
| | | 1 | D2369-1 | LOCATOR PLATE |
| | | 1 | D2369-3 | LOCATOR PLATE |
| 1 | | | D2370 | LITTER ASSEMBLY |
| 1 | | | D2493 | PATIENT STOP |
| | 1 | | D3179-041 | LITTER TIE DOWN (NON-LOCKING) |
| | | 1 | D3494-1 | STUB COVER |
| | | 25 | MS20426AD4-5 | RIVET |
| | | 25 | MS20426AD4-6 | RIVET |
| | | 6 | MS20426AD5-7 | RIVET |
| | | 6 | MS20426AD5-8 | RIVET |
| | | 15 | MS20601AD4W2 | BLIND RIVET (or CR9162-4-2) |
| | | 30 | MS20601AD4W3 | BLIND RIVET (or CR9162-4-3) |
| | | 6 | MS21042L3 | NUT (or MS21042-3) |
| | | 6 | MS24693-C273 | SCREW (or MS24693-273) |
| | | 22 | MS24693-C48 | SCREW (or MS24693-48) |
| | | 4 | MS35207-264 | SCREW |
| | | 10 | NAS1149D0363J | WASHER (or AN960JD10) |

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

| | | | |
|------------|--|--|---------------|
| E | MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350 | RF | 08.11.07 |
| D | ADD D3494-1 STUB COVER | MB | 06.01.19 |
| C | ADD DSI 9112/9117/9130/9236/9310 | MB | 06.01.10 |
| B | ADD VIEW OF D2493 TO SHEET 9 | BW | 96.01.09 |
| A | NEW ISSUE | BW | 95.02.20 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | BW | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | DS | DRAWING NO. | REV. E |
| MFG. APPR. | N/A | D350-616 | SHEET 1 OF 12 |
| APPROVED | DS | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | AS350/355 LITTER KIT INSTALLATION | NTS |
| DATE | 08.11.07 | COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |